



HRVATSKO ASFALTERSKO DRUŠTVO

CROATIAN ASPHALT ASSOCIATION

DIGITAL TECHNOLOGIES FOR MORE SUSTAINABILITY IN THE ASPHALT INDUSTRY

DIGITALNE TEHNOLOGIJE ZA VIŠE ODRŽIVOSTI U ASFALTOJ INDUSTRIJI

THOMAS LEOPOLDSIEDER, Q POINT

9. MEĐUNARODNA KONFERENCIJA ASFALNI KOLNICI 2025
9. INTERNATIONAL CONFERENCE ASPHALT PAVEMENTS 2025
OPATIJA 08. – 09. 05. 2025.

Q Point in a nut shell

Switzerland – Austria - Germany

- Software solutions for an asphalt road construction industry that utilizes existing resources sustainably
- Manufacturer-neutral digital solutions for all stakeholders in the asphalt value chain



Use of asphalt for sustainable mobility



Importance of asphalt sector

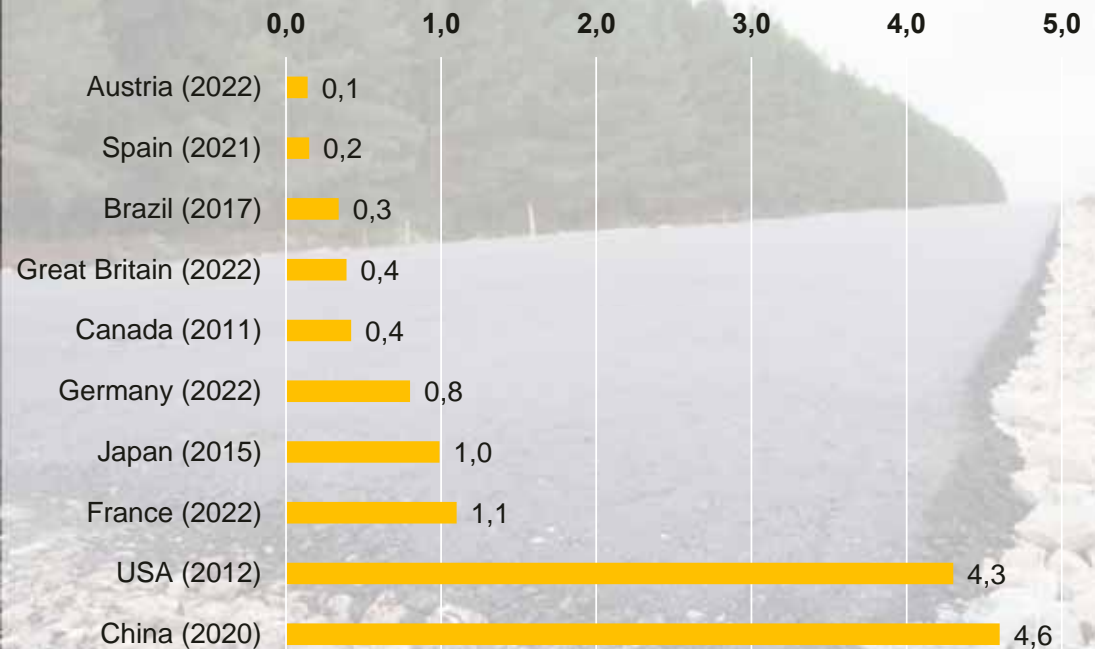
Production of asphalt 2023

Croatia	3 Mio. tons
EU-27	203 Mio. tons
Europa ⁽¹⁾	269 Mio. tons

⁽¹⁾EU-27 + Great Britain, Iceland, Norway, Serbia, Switzerland and Turkiye


Source: European Asphalt and Paving Association

Asphalted roads in Mio. km (Selection)




Source: Wikipedia


Goals of sustainability in the industry



Fullfil requirements
of stakeholders




Maximize the
usage of recycling
asphalt



Minimize
resources during
production




Minimize
emissions




Reduce transports



Shorten
construction times



Increase lifetime of
roads



Documentation for
a circular
environment

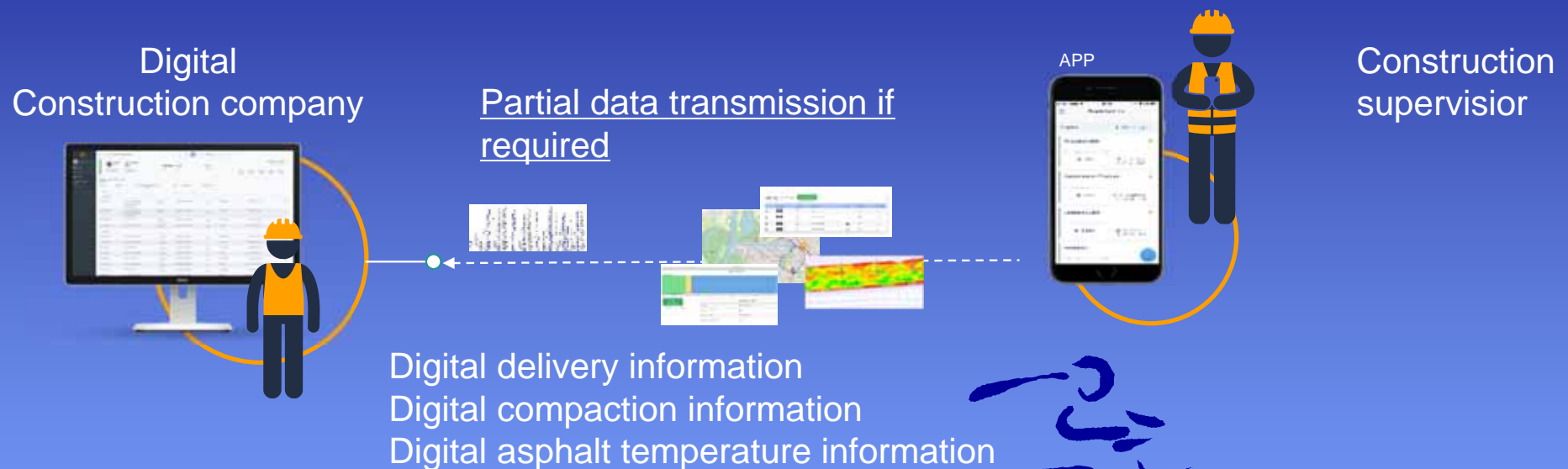
Fullfill requirements of stakeholders



Digital technologies that matter

- Digital distribution of EPD information of the products by asphalt plants
- Digital calculation of the ecological footprint along the whole value chain (Tender phase, Building phase)
- Automatic documentation of the paving and compaction process for longlasting roads and the proof of the quality
- Digital documentation for future maintenance
- Online supervision of the construction

Construction supervision in Baden-Württemberg



Not mandatory in all projects but sometimes part of the tender!

Maximize the usage of recycling asphalt



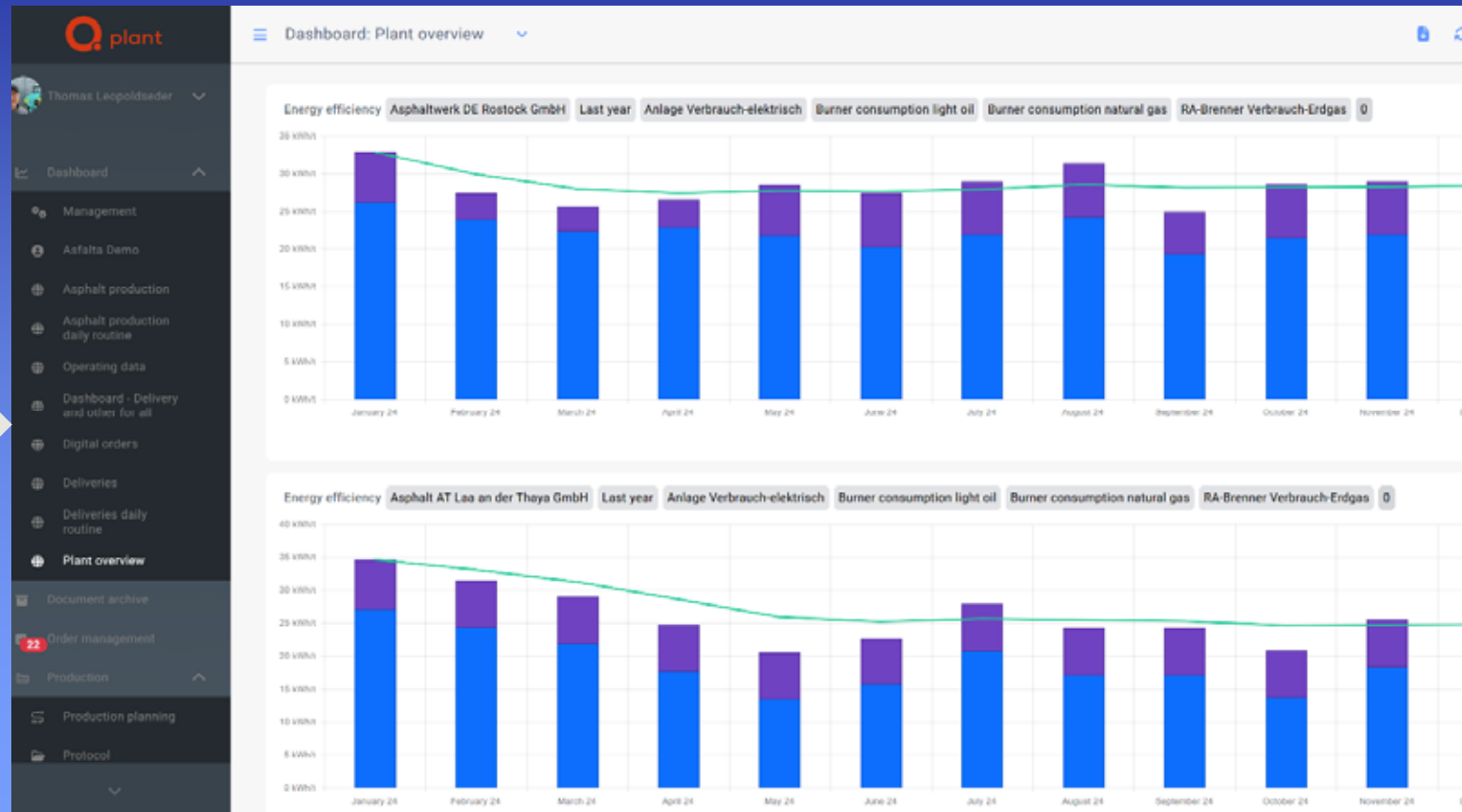
Digital process management between the construction site and the recycling plant to minimize the administrative effort!



Production technologies and digital control systems for an efficient production with RAP!

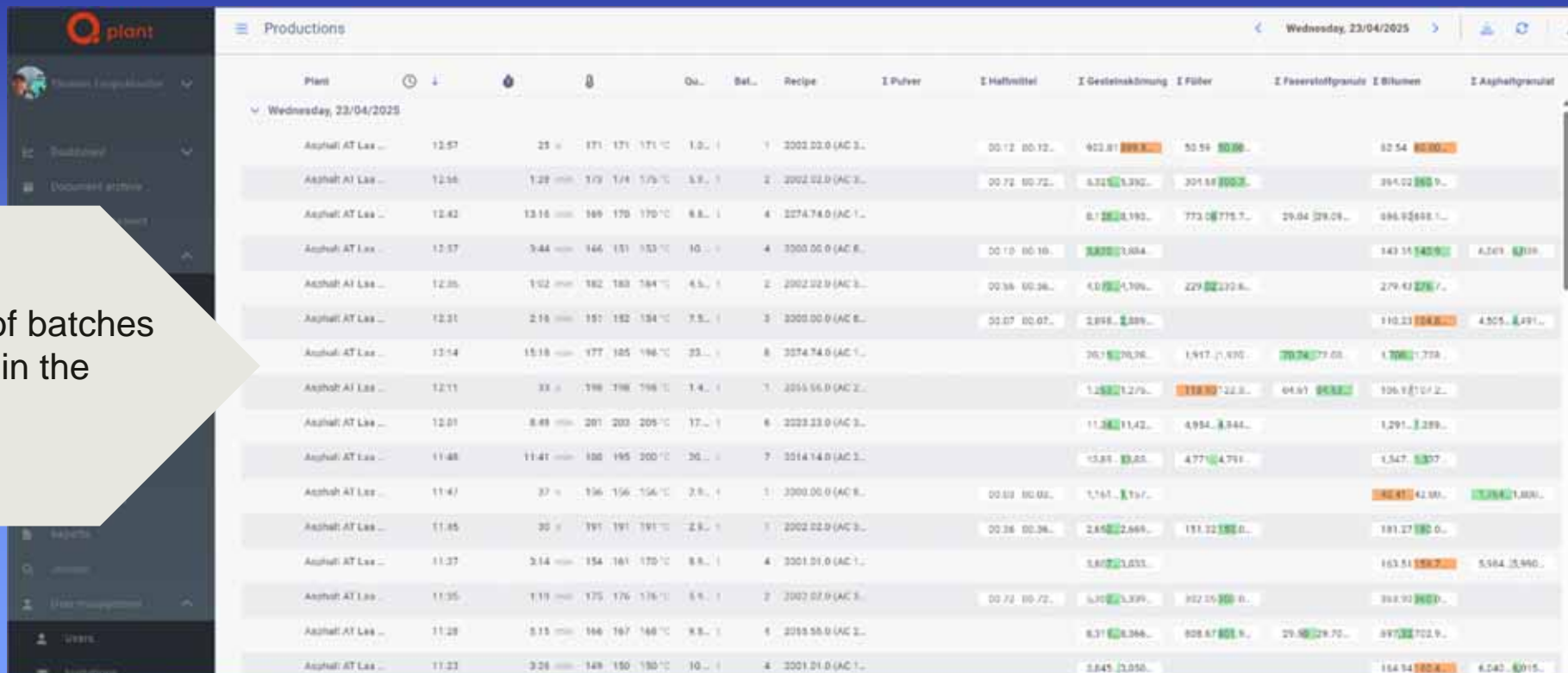
Minimize resources during production

Production dashboards allow exact analyses of the energy consumption to compare plants and to find efficiency potentials!



Minimize resources during production

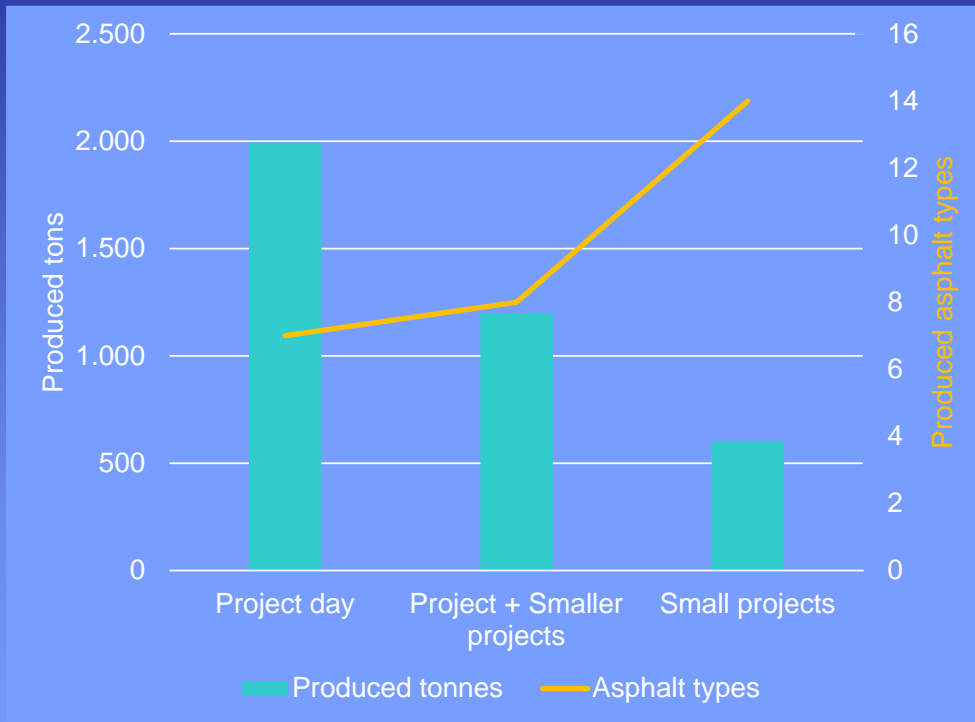
Fast data analyses of batches to find out problems in the production!



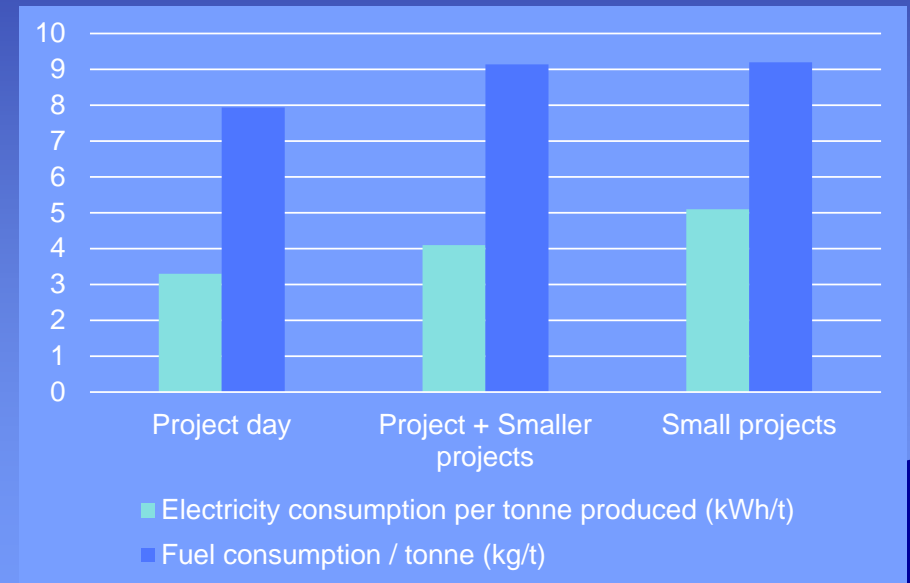
The screenshot displays the 'Productions' section of the Q plant software interface. The table lists production batches for 'Wednesday, 23/04/2025'. Each row represents a batch with columns for Plant, Time, and various production parameters. The parameters are color-coded: green for normal, orange for warning, and red for error. The table is filtered by 'Wednesday, 23/04/2025'.

Plant	Time	Qd...	Bat...	Recipe	I Pulver	I Haftmittel	I Gesteinskörnung	I Füller	I Feinstoffgranulat	I Silumen	I Asphaltgranulat
Asphalt AT Lee	12:57	25	171 - 171 - 171 °C	1.0...	1	2002.02.0 (AC 3...	00.12 00.12...	602.81 602.81	50.59 50.59	02.54 02.54	02.54 02.54
Asphalt AT Lee	12:56	1.28	173 174 175 °C	5.8...	2	2002.02.0 (AC 3...	00.72 00.72...	6.12 6.12	301.58 301.58	394.02 394.02	394.02 394.02
Asphalt AT Lee	12:42	13.16	169 170 170 °C	6.8...	4	2074.74.0 (AC 1...	01.28 01.28...	6.1 6.1	773.0 773.0	29.04 29.04	086.9 086.9
Asphalt AT Lee	12:57	9.44	146 151 153 °C	10...	4	3000.00.0 (AC 6...	00.10 00.10...	5.375 5.375	1.034 1.034	143.14 143.14	4.261 4.261
Asphalt AT Lee	12:35	1:02	182 183 184 °C	4.5...	2	2002.02.0 (AC 3...	00.36 00.36...	4.0 4.0	229.0 229.0	279.43 279.43	279.43 279.43
Asphalt AT Lee	12:31	2.16	191 192 194 °C	7.5...	3	3000.00.0 (AC 6...	00.07 00.07...	2.898 2.898	110.23 110.23	4.505 4.505	4.505 4.505
Asphalt AT Lee	12:14	15.18	177 185 196 °C	23...	8	2074.74.0 (AC 1...	00.10 00.10...	1.917 1.917	70.74 70.74	1.706 1.706	1.706 1.706
Asphalt AT Lee	12:11	33	198 198 198 °C	1.4...	1	2055.55.0 (AC 2...	00.00 00.00...	1.233 1.233	118.00 118.00	64.51 64.51	106.9 106.9
Asphalt AT Lee	12:01	8.88	201 203 205 °C	17...	6	2023.23.0 (AC 3...	00.00 00.00...	11.24 11.24	4.954 4.954	1.291 1.291	1.291 1.291
Asphalt AT Lee	11:48	11:41	180 195 200 °C	20...	7	2014.14.0 (AC 1...	00.00 00.00...	13.81 13.81	4.771 4.771	1.547 1.547	1.547 1.547
Asphalt AT Lee	11:47	37	156 156 156 °C	2.8...	1	3000.00.0 (AC 6...	00.00 00.00...	1.161 1.161	42.41 42.41	1.784 1.784	1.784 1.784
Asphalt AT Lee	11:35	30	191 191 191 °C	2.8...	1	2002.02.0 (AC 3...	00.36 00.36...	2.845 2.845	191.12 191.12	191.12 191.12	191.12 191.12
Asphalt AT Lee	11:37	2.14	154 161 170 °C	9.8...	4	3001.01.0 (AC 1...	00.00 00.00...	5.875 5.875	1.033 1.033	163.51 163.51	5.164 5.164
Asphalt AT Lee	11:35	1.19	175 176 176 °C	5.8...	2	2002.02.0 (AC 3...	00.72 00.72...	6.10 6.10	302.0 302.0	394.02 394.02	394.02 394.02
Asphalt AT Lee	11:28	5.15	166 167 168 °C	9.8...	6	2055.55.0 (AC 2...	00.00 00.00...	6.31 6.31	808.57 808.57	29.04 29.04	086.9 086.9
Asphalt AT Lee	11:23	3.26	149 150 150 °C	10...	4	3001.01.0 (AC 1...	00.00 00.00...	5.045 5.045	1.030 1.030	164.54 164.54	6.543 6.543

Optimization potential and opportunities

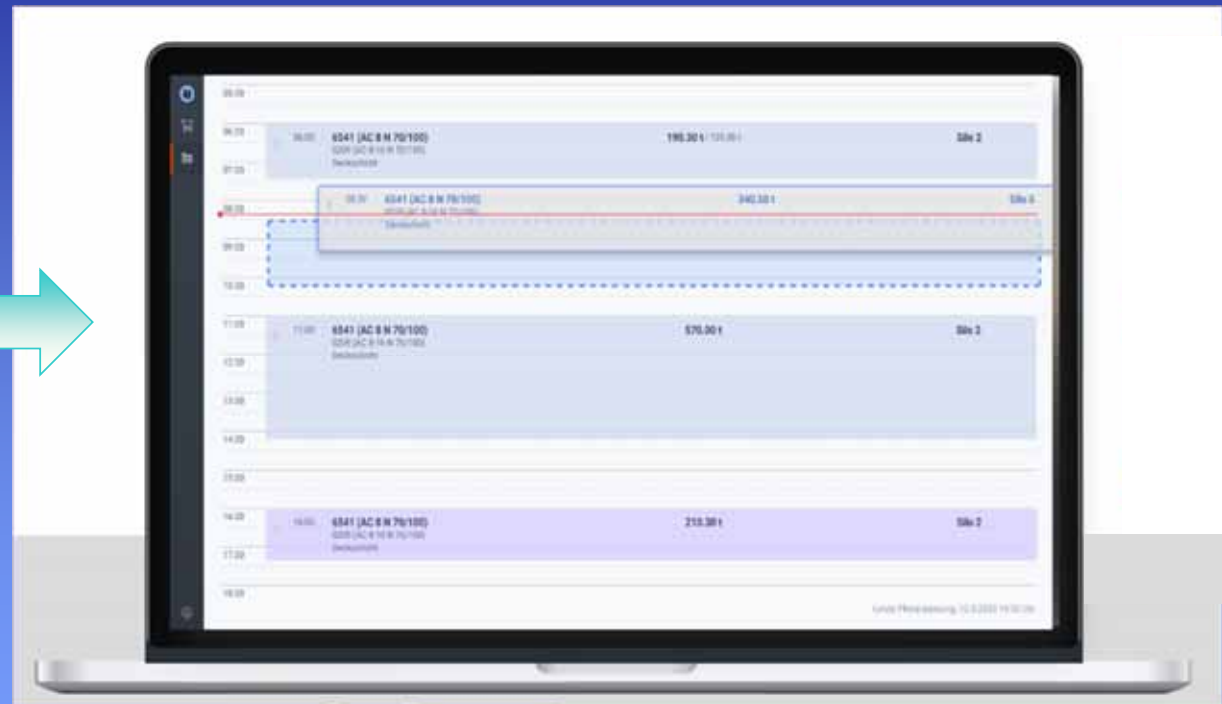
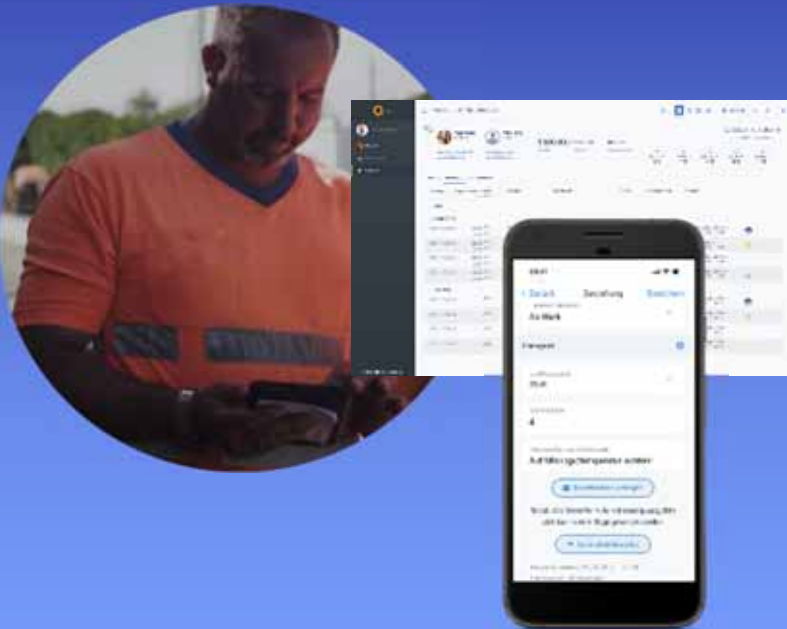


- Combination of production batches reduces energy consumption!



The digital management of orders supports the creation of efficient production programmes

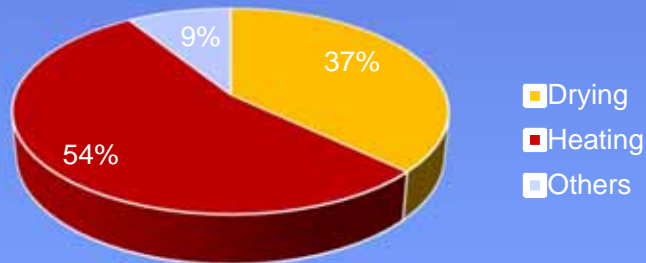
Digital production planning based on digital received orders and forecasts



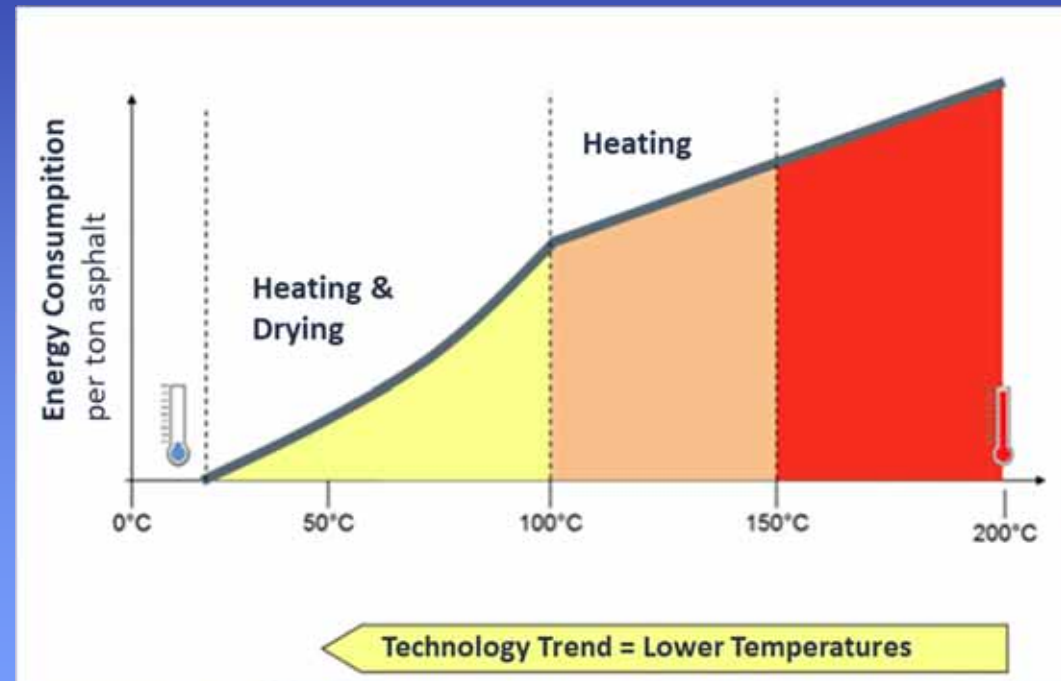
Minimize emissions



H2 Burner and other alternative burner technologies



Energy consumption



Source: Technical Aspects of the use of Warm Mix Asphalt, EAPA


Source: EAPA

Netherlands 2025

- Asphalt production per year: 7 Mio to
- All asphalt producers agreed on the usage of WMA in 2025
 - Lowering the temperature from ~160 C ° to 110 C °
 - 14.000 to CO₂ savings / year

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Reducing the production temperature will save some 14,000 tons of CO₂ emissions annually, based on 7 million tons of fresh asphalt applied to roads, parking lots and runways each year in the Netherlands.

'Today's asphalt won't be for sale in 2025'

ROAD CONSTRUCTION May 23, 2023
Tekst door Roel van Gils | Fotografie door VBW

Many roads that lead to sustainable asphalt

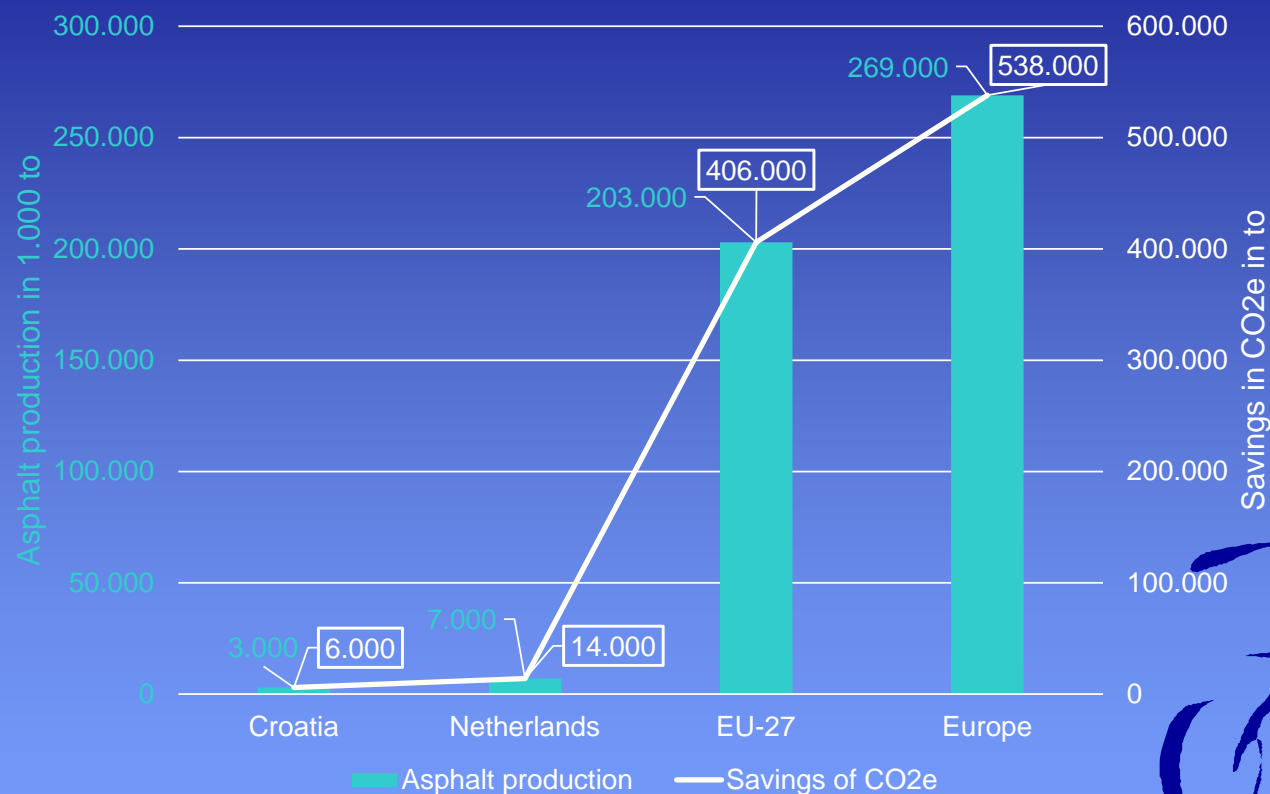
The Dutch asphalt industry is a global leader in making asphalt more sustainable and sets itself new goals all the time. A year and a half ago, for example, the decision was made to phase out the current hot-mix asphalt mixtures. This means that today's asphalt will no longer be for sale in 2025. An ambitious decision when you consider that we currently use 300+ different asphalt mixtures in our country. Stefan de Munck, chairman of the Bituminous Works Department of Bouwend Nederland, updates us on the latest developments in the field of asphalt sustainability.

Stefan de Munck is not only chairman of the Bituminous Works Department of Bouwend Nederland, but in daily life he is also director of Heijmans Infra Asfalttechniek.

14,000 tons of CO₂-reduction

About 9 m³ of gas is consumed on average in the production of asphalt, according to De Munck. "The biggest savings in both emissions and CO₂-footprint can be achieved by reducing the temperature. Warm Mix Asphalt is therefore the sustainable alternative and the next step in making asphalt sustainable towards 2025. Actually, all asphalt plants have been working on this for some time. Some producers are focusing more on the hardware, with different techniques in the plant, while others are looking for it more in adding additives to be able to produce at a lower temperature." For comparison, current hot mix asphalt is produced at a temperature of around 160 degrees Celsius, semi-hot mix sits at 140 degrees Celsius and hot mix at 100 - 110 degrees Celsius.

Some figures



Source: Asphalt in figures 2023, EAPA

Savings are calculated with ~ 2 kg CO2e / to by using warm-mix asphalt instead of hot-mix-asphalt
Savings depend on type of energy, technology, ..

	Car km equivalent
Croatia	35,3 M
Netherlands	82,3 M
EU-27	2,4 Bn
Europa	3,1 Bn

Calculated with 170 g / km CO2e



Technologies for warm-mix-asphalt

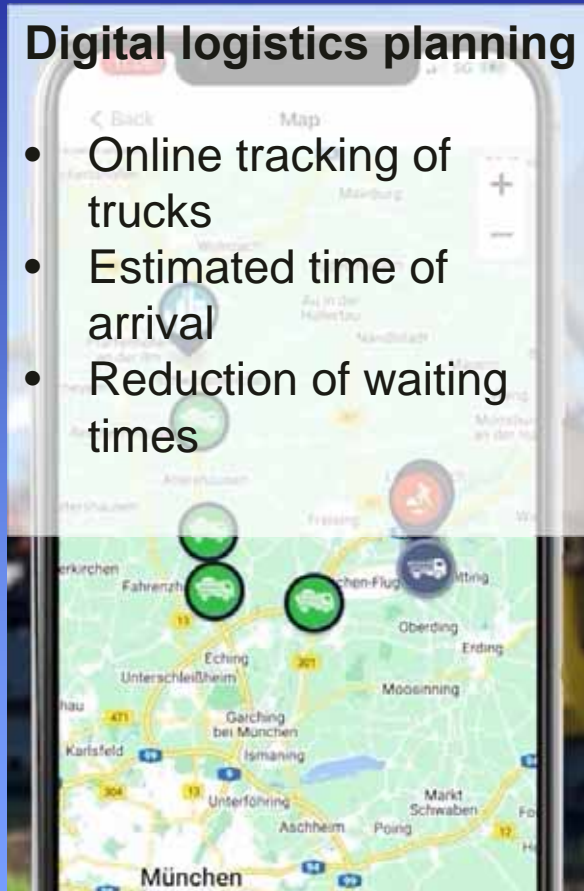
Production technologies

- Foam bitumen
- Additives
- Waxes



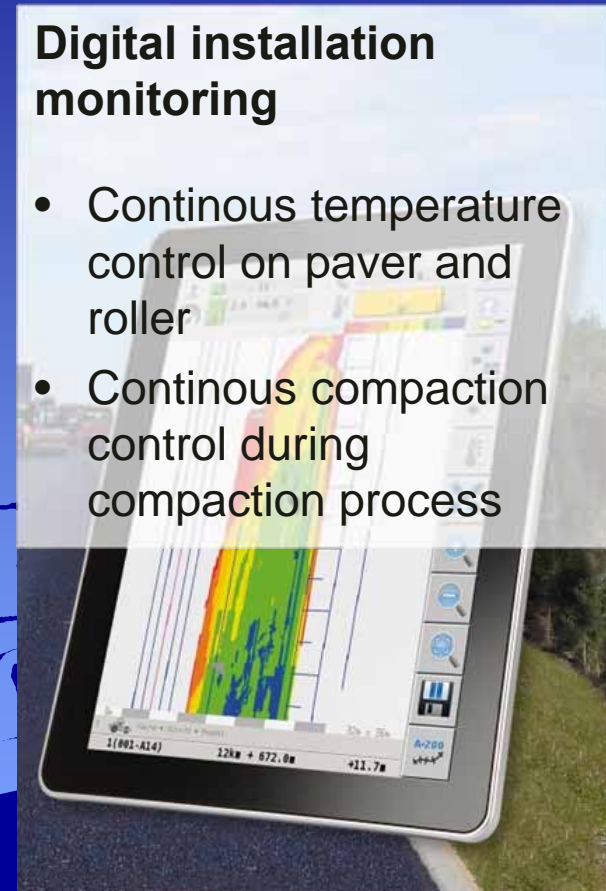
Digital logistics planning

- Online tracking of trucks
- Estimated time of arrival
- Reduction of waiting times



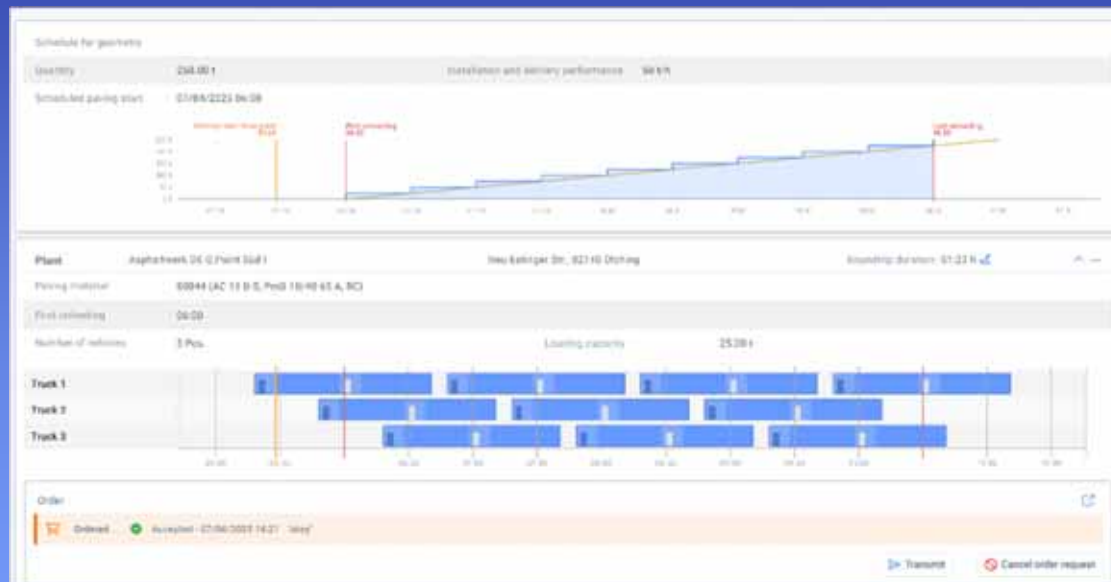
Digital installation monitoring

- Continuous temperature control on paver and roller
- Continuous compaction control during compaction process

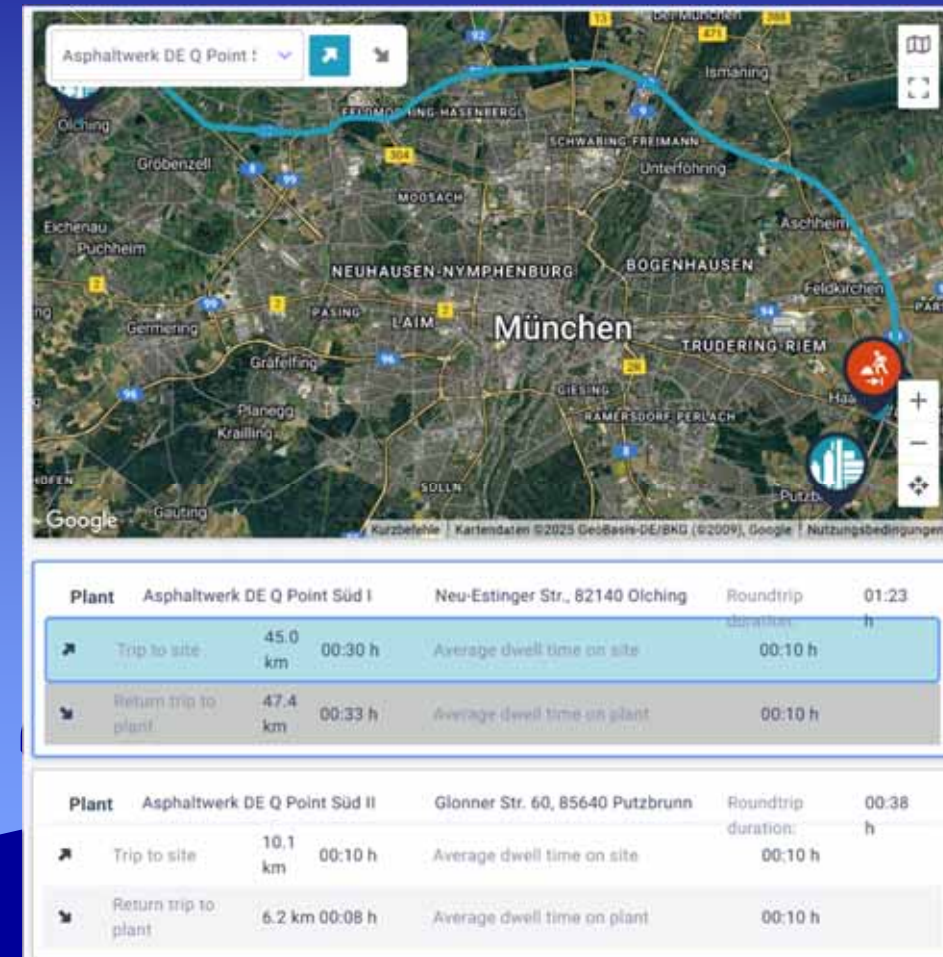


Reduce transports

Paving scheduling to optimize number of lorries



Transport monitoring and route optimization

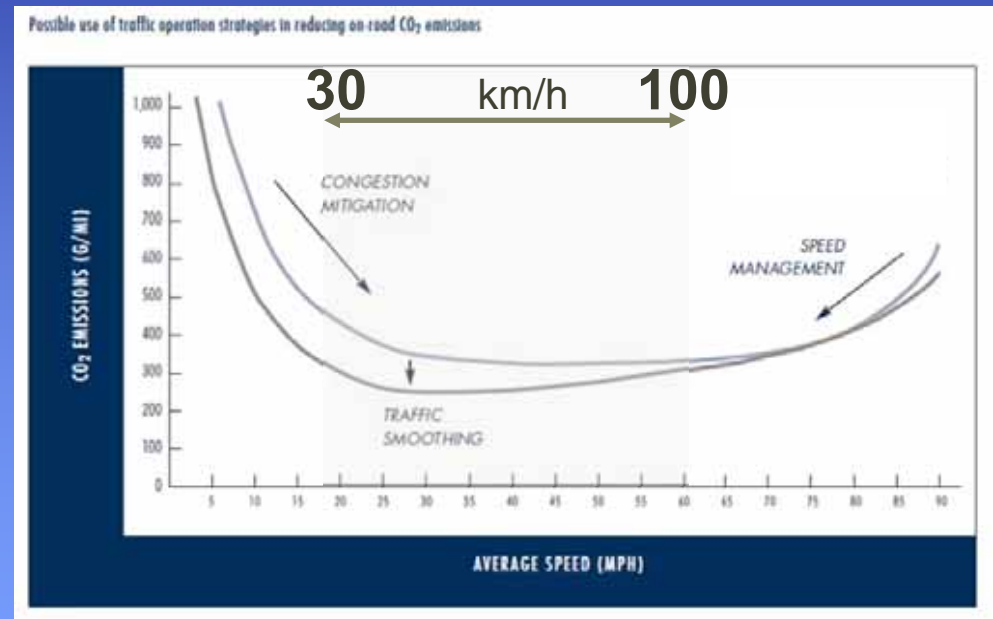


Shorten construction times

- Road construction causes around 30% of traffic jams!
- Waste of time
- Higher emissions due to stop & go traffic and low speed



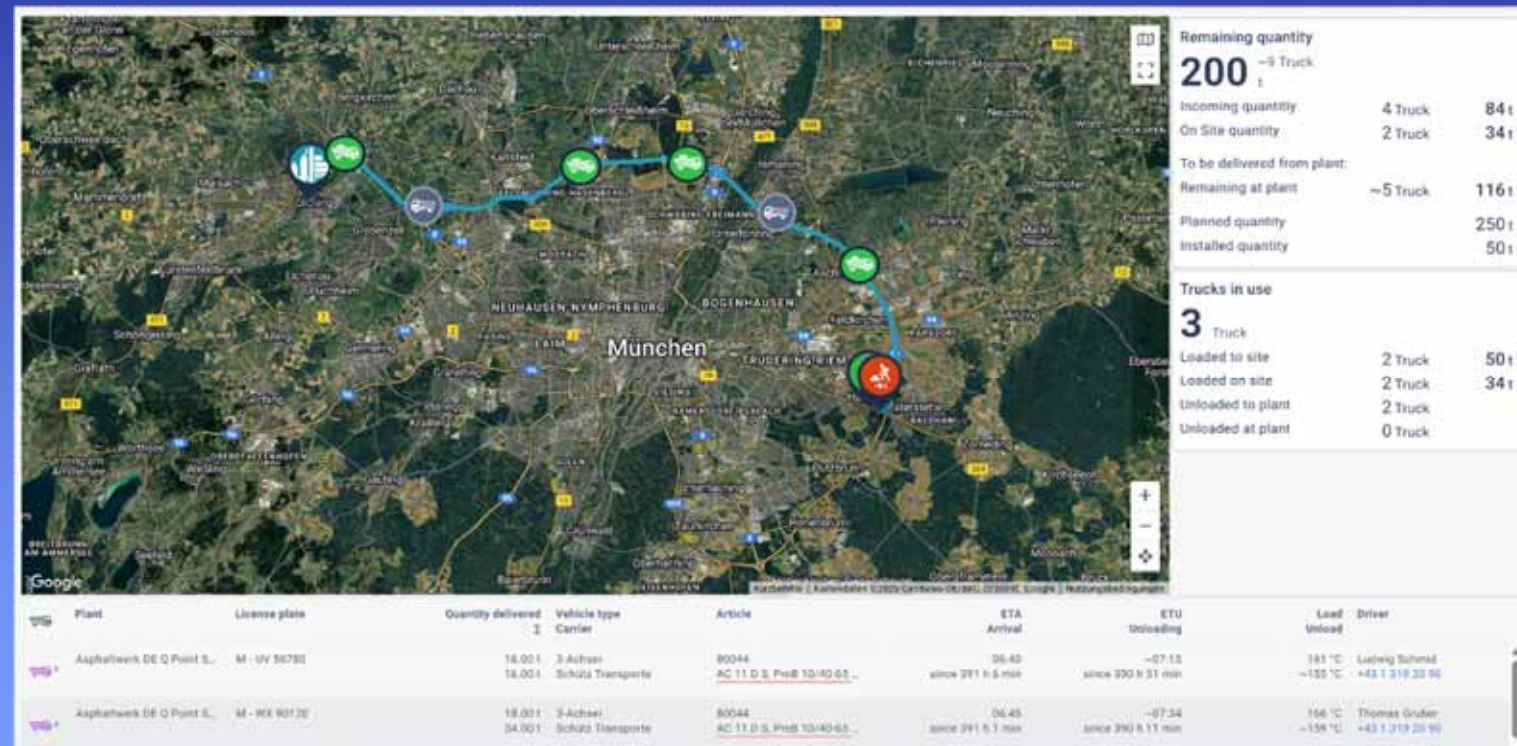
Emissions depending on the speed



Source: <https://www.accessmagazine.org/fall-2009/traffic-congestion-greenhouse-gases>

Shorten construction times

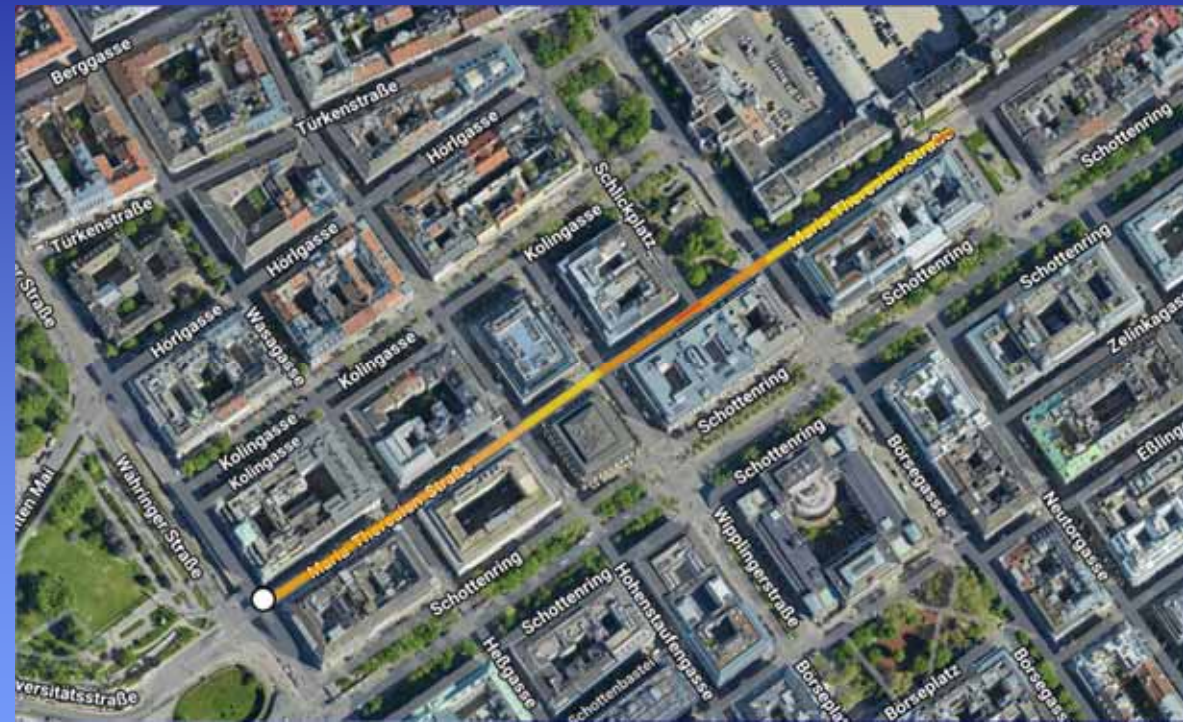
Real-time information help to avoid interruptions in the process, which minimizes waiting time and construction time



Increase lifetime of roads by a high quality pavement



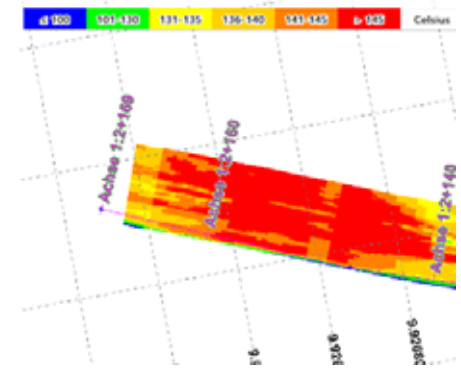
Real-time supervision of paver stops and temperature during the paving process!



Real-time supervision of the construction
Everytime from everywhere!

Documentation for a circular environment

Digital process management along the entire value chain ensures valuable information for maintenance and reconstruction.





Digital technologies support the mobility of tomorrow by



reducing the usage of resources



helping people to avoid errors and failures



supporting people on the job site to build long-lasting roads



leading to an efficient and energy saving production process



enabling the usage of warm/low mix temperature asphalt



collecting information along the whole value chain for an ecological circular economy



Q Point - Solutions for a sustainable road construction industry!

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Contact

